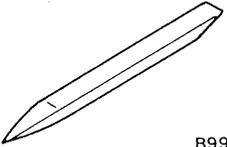

EXTERIOR

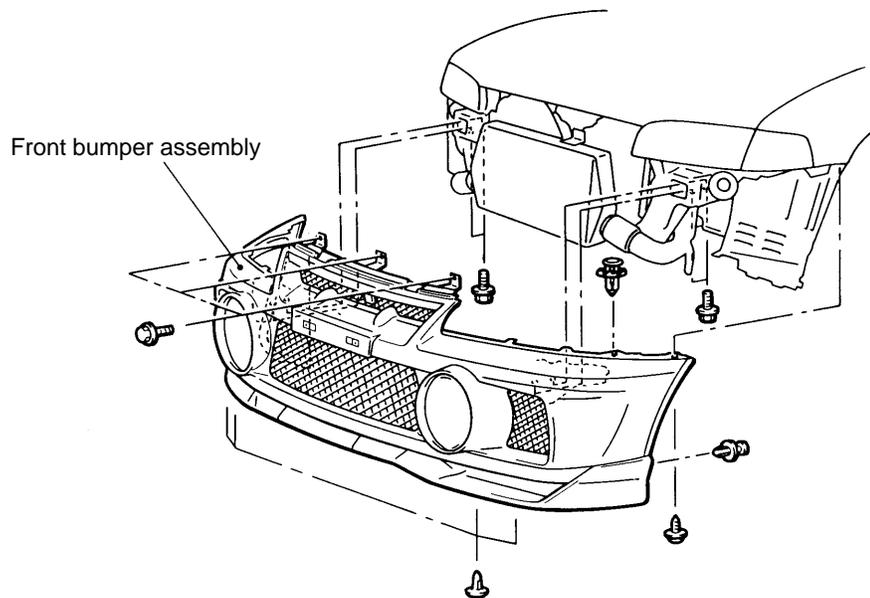
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AERO PARTS <EVOLUTION-IV>	7		
AERO PARTS <EVOLUTION-V>	8		



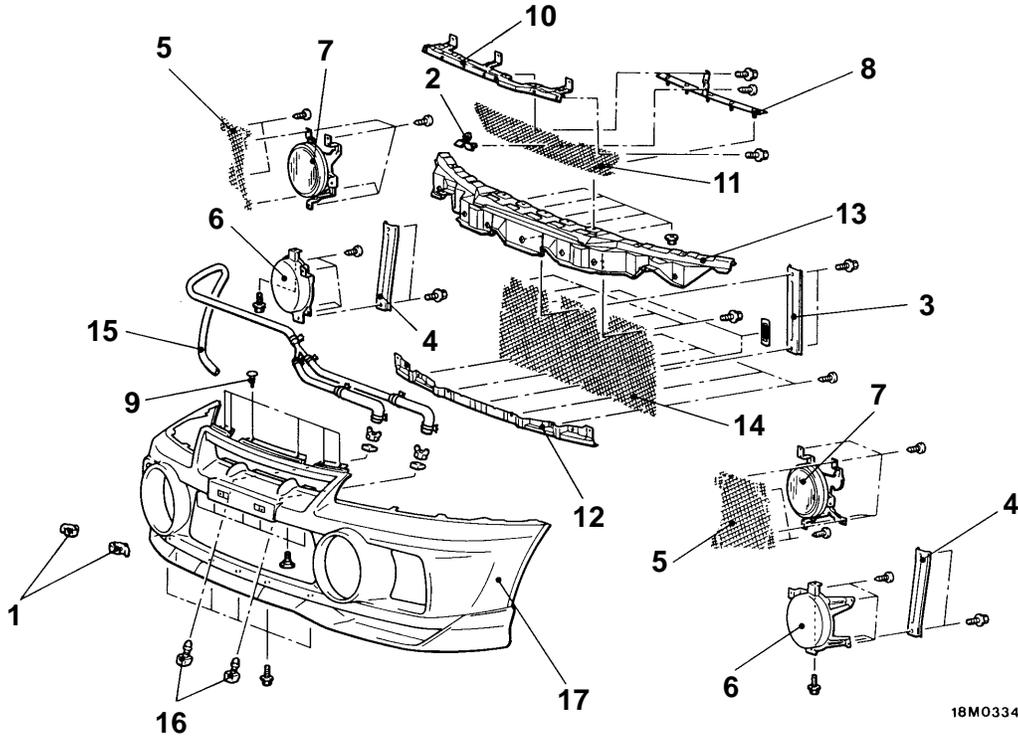
SPECIAL TOOLS

Tool	Number	Name	Use
 B990784	MB990784	Ornament remover	Removal of front bumper and rear bumper

FRONT BUMPER <EVOLUTION-IV>**REMOVAL AND INSTALLATION**

18M0335

DISASSEMBLY AND REASSEMBLY



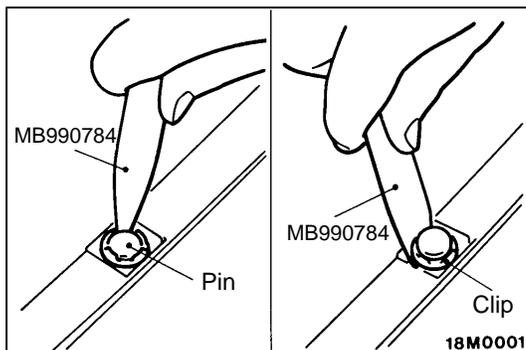
18M0334

Disassembly steps

- Front air dam (Refer to P.51-7.)
- Brake duct (Refer to P.51-7.)
- 1. License plate bracket
- 2.  mark
- 3. Bumper center stay
- 4. Bumper center stay
<vehicles without fog lamps>
- 5. Bumper net (side)
- 6. Fog lamp cover
<vehicles without fog lamps>
- 7. Fog lamp



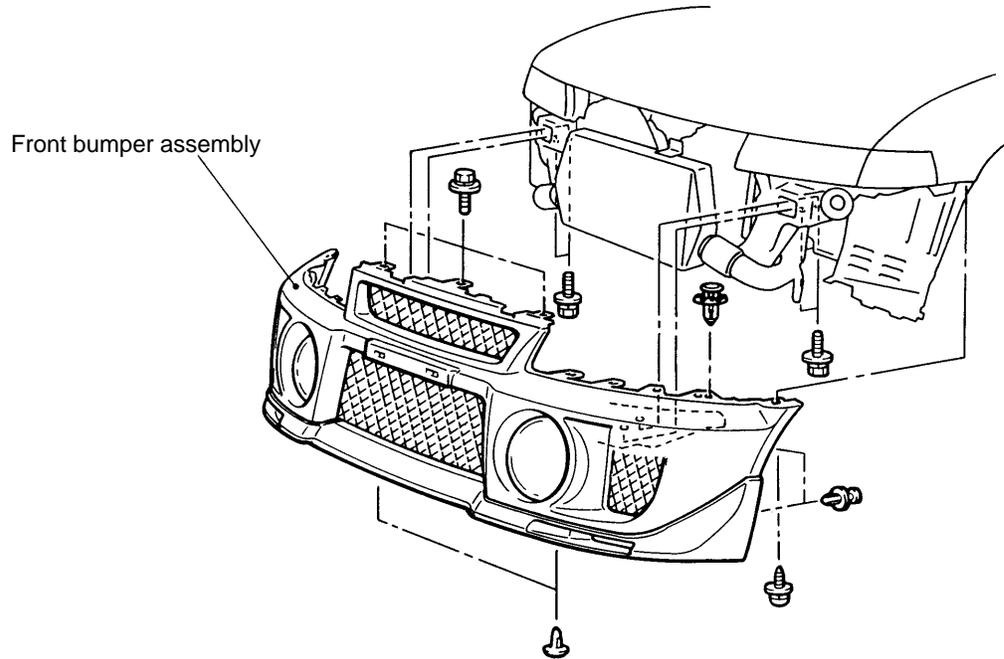
- 8. Bumper bolt plate
- 9. Clip
- 10. Bumper upper reinforcement
- 11. Grille net
- 12. Bumper lower reinforcement
- 13. Bumper reinforcement
- 14. Bumper center net
- 15. Water spray hose assembly
- 16. Water spray nozzle
- 17. Bumper face



DISASSEMBLY SERVICE POINT

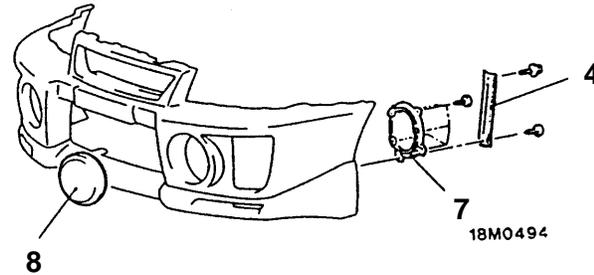
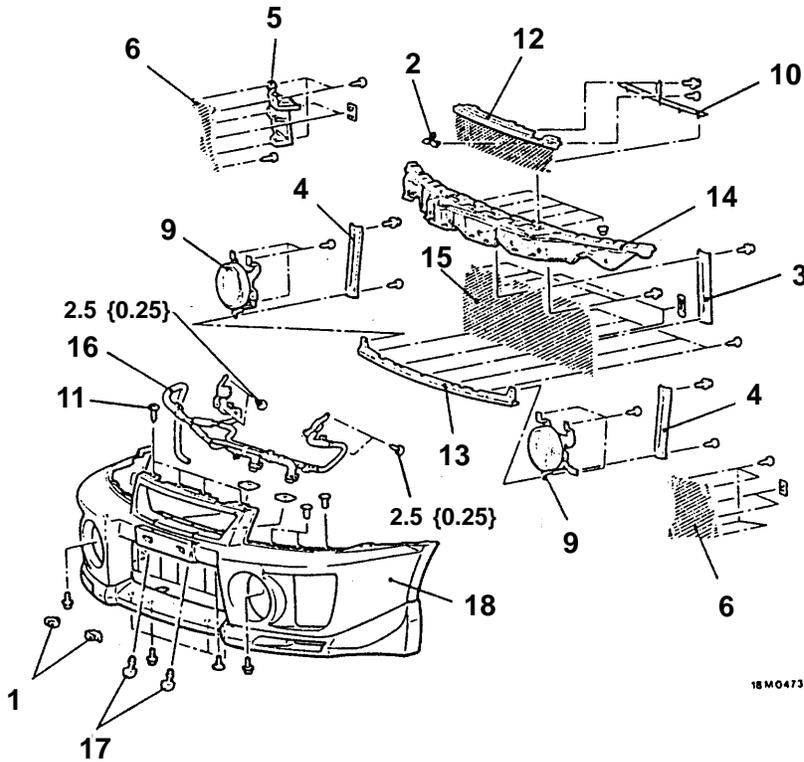
◀A▶ CLIP REMOVAL

- (1) Using the special tool, raise the pin at the center of the clip.
- (2) Remove the clip.

FRONT BUMPER <EVOLUTION-V>**REMOVAL AND INSTALLATION**

18M0464

DISASSEMBLY AND REASSEMBLY



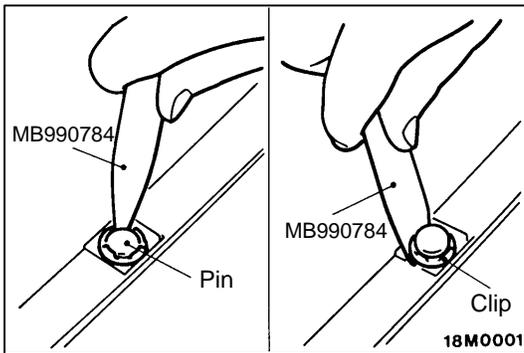
Unit: Nm {kgf · m}

Disassembly steps

- Front air dam (Refer to P.51-9.)
- Brake duct (Refer to P.51-9.)
- 1. License plate bracket
- 2.  mark
- 3. Bumper center stay
- 4. Bumper center stay
<vehicles without fog lamps>
- 5. Air guide panel (on driver's seat side)
- 6. Bumper net (side)
- 7. Fog lamp plate
<vehicles without fog lamps>
- 8. Fog lamp cover
<vehicles without fog lamps>



- 9. Fog lamp
- 10. Bumper bolt plate
- 11. Clip
- 12. Bumper upper reinforcement assembly
- 13. Bumper lower reinforcement
- 14. Bumper reinforcement
- 15. Bumper center net
- 16. Water spray hose assembly
- 17. Water spray nozzle
- 18. Bumper face



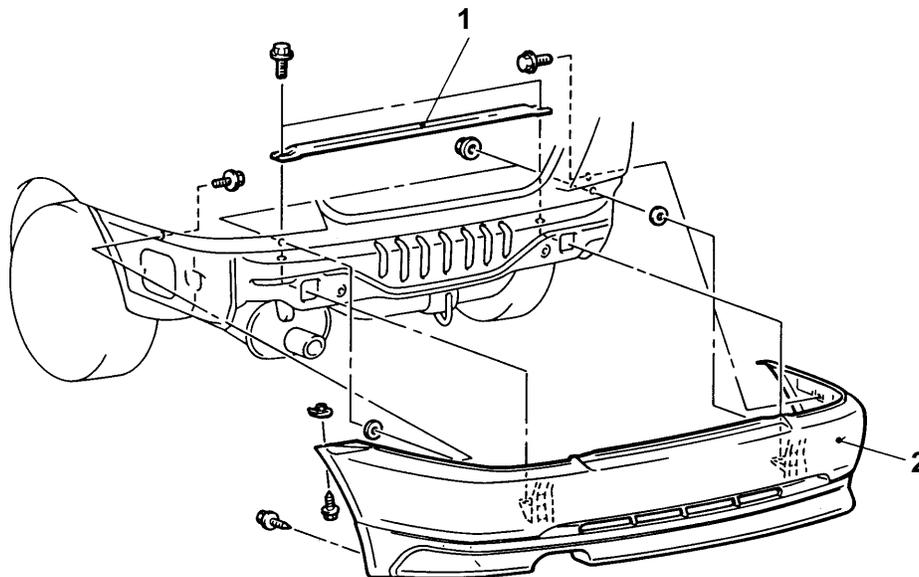
DISASSEMBLY SERVICE POINT

◀A▶ CLIP REMOVAL

- (1) Using the special tool, raise the pin at the center of the clip.
- (2) Remove the clip.

REAR BUMPER <EVOLUTION-V>

REMOVAL AND INSTALLATION



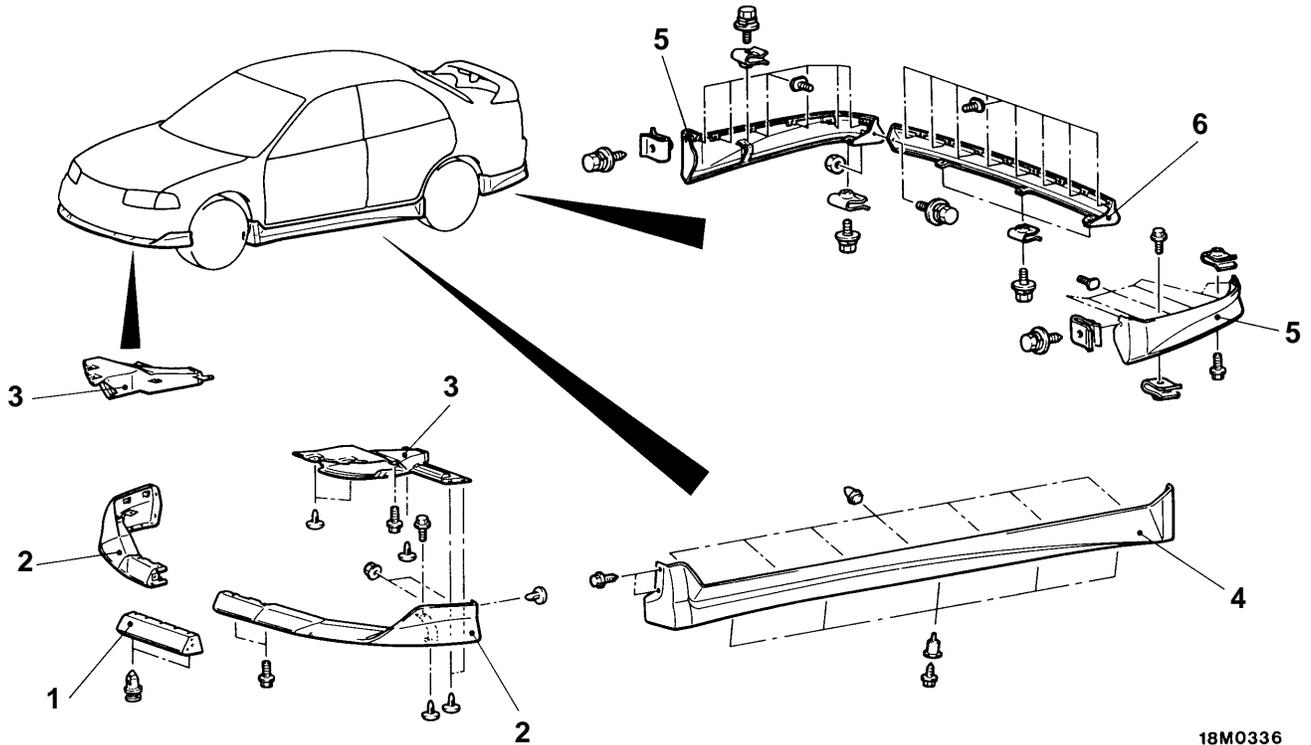
18M0468

Rear bumper removal

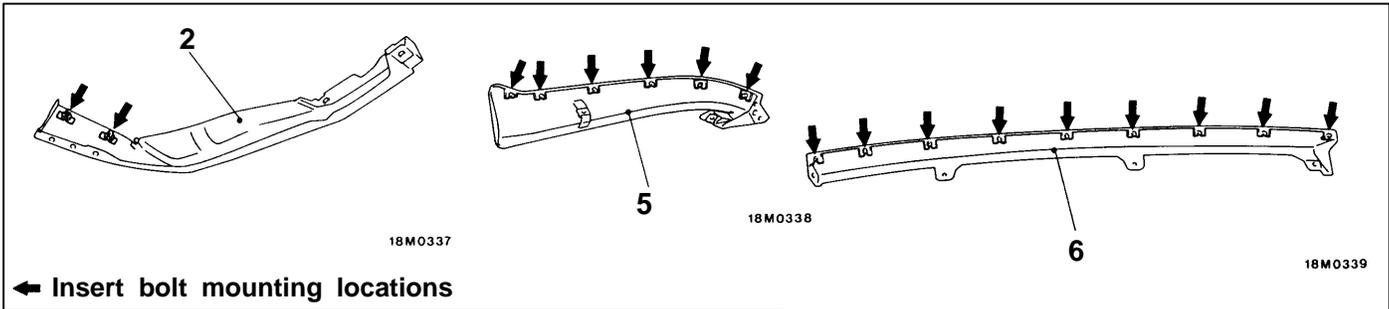
1. Rear end crossbar
2. Rear bumper assembly

AERO PARTS <EVOLUTION-IV>

REMOVAL AND INSTALLATION



18M0336

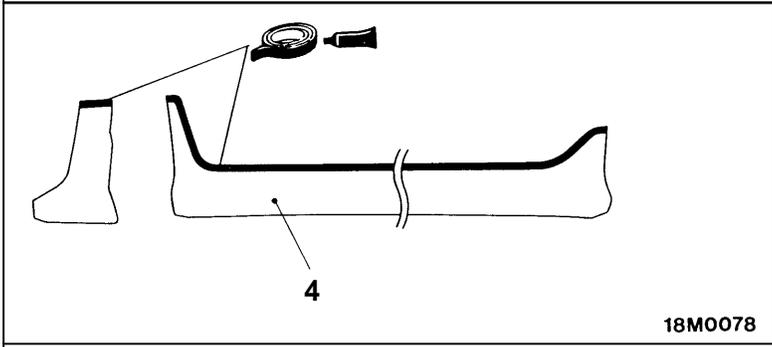


18M0337

18M0338

18M0339

← Insert bolt mounting locations



18M0078

Double-sided adhesive tape:
SUMITOMO 3M 4211 or equivalent (width: 5 mm)
 Primer: **SUMITOMO 3M C100** or equivalent

Front air dam removal steps

1. Front air dam center
2. Front air dam
3. Brake duct

Side air dam removal

4. Side air dam

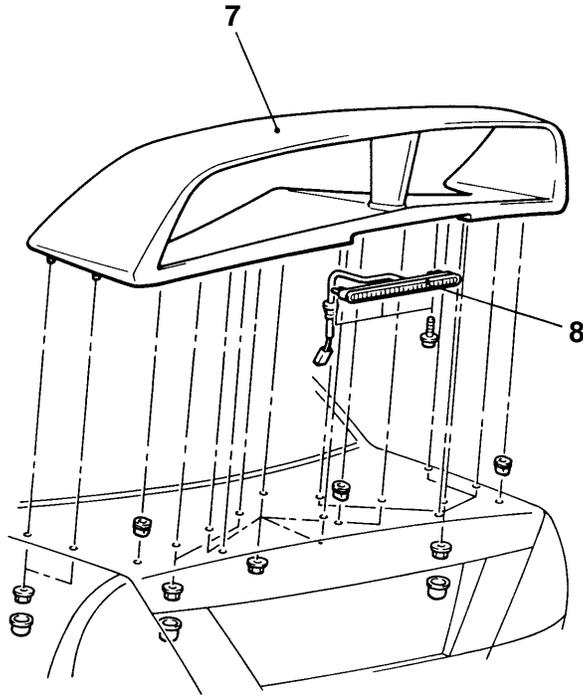
Rear air dam removal steps

5. Rear air dam
6. Rear air dam center

NOTE

The conventional service points apply for removal and installation.





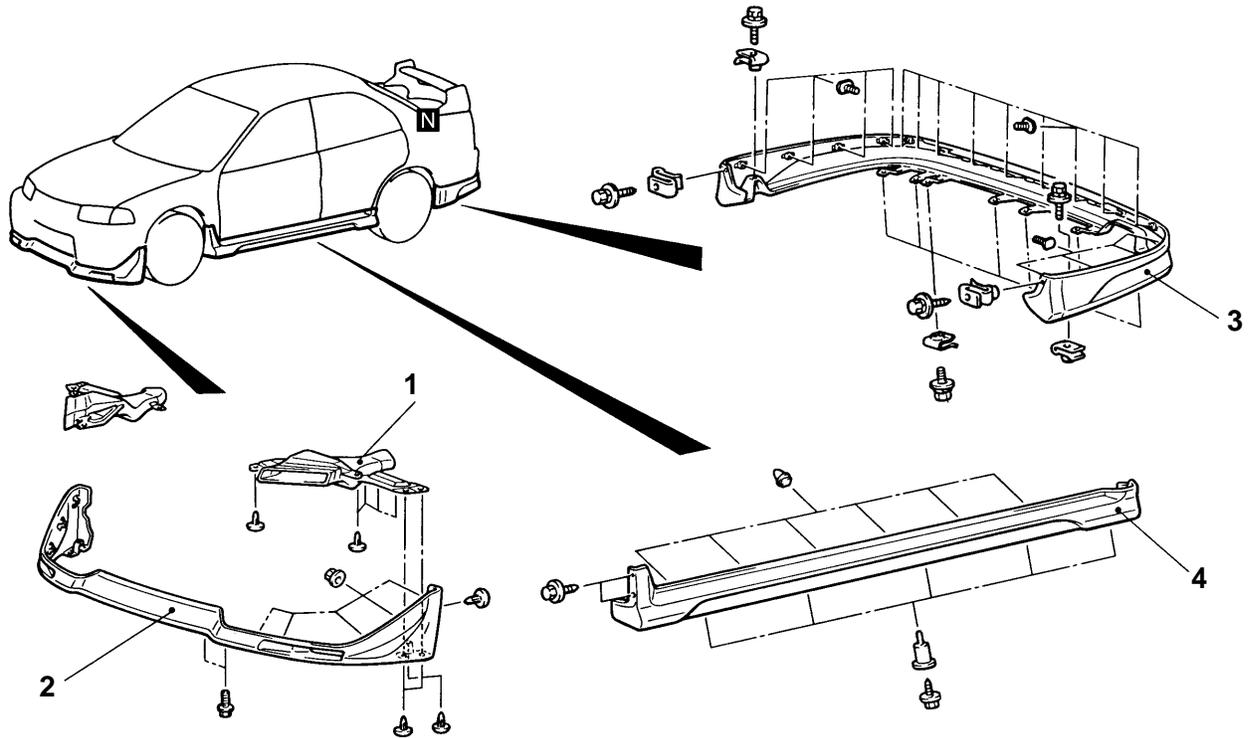
18M0340

Rear spoiler removal steps

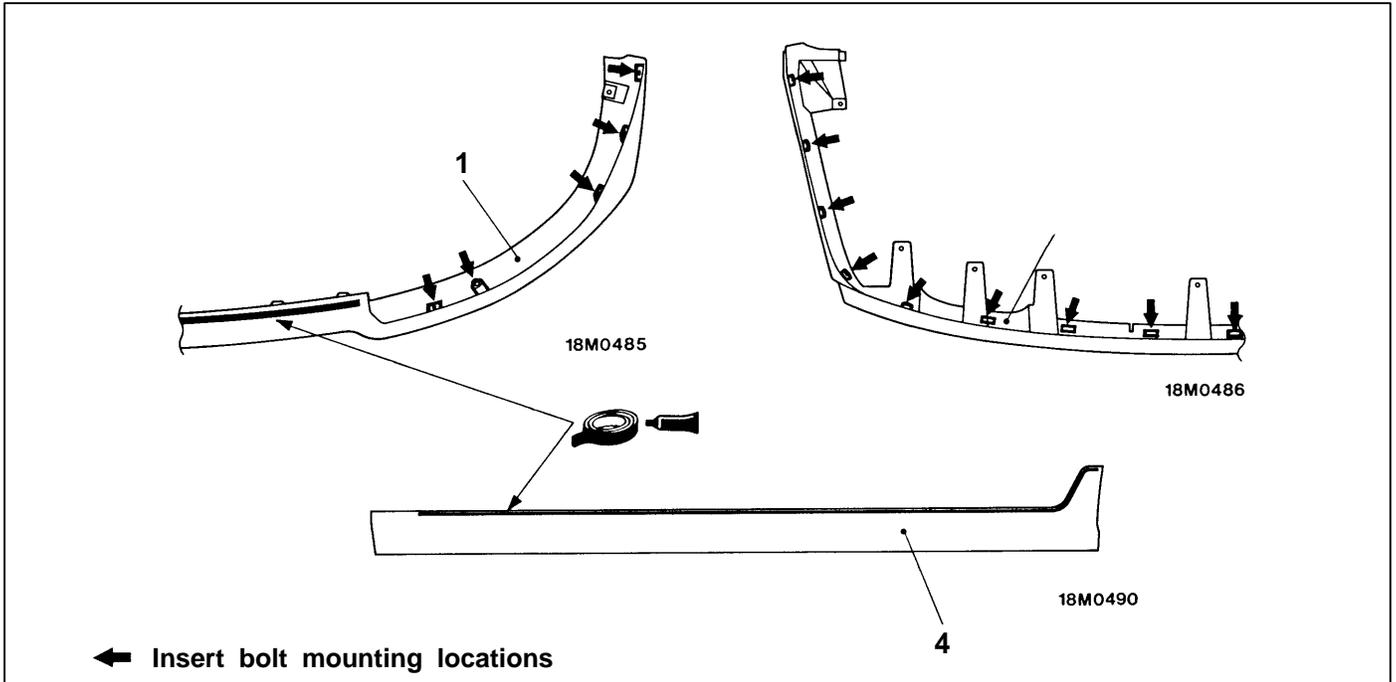
7. Rear spoiler
8. High-mount stop lamp

AERO PARTS <EVOLUTION-V>

REMOVAL AND INSTALLATION



18M0475



Double-sided adhesive tape: SUMITOMO 3M 4211 or equivalent (thickness: 1.2 mm)
 Primer: SUMITOMO 3M 8107 PP parts primer

Front air dam removal steps



1. Brake duct
2. Front air dam

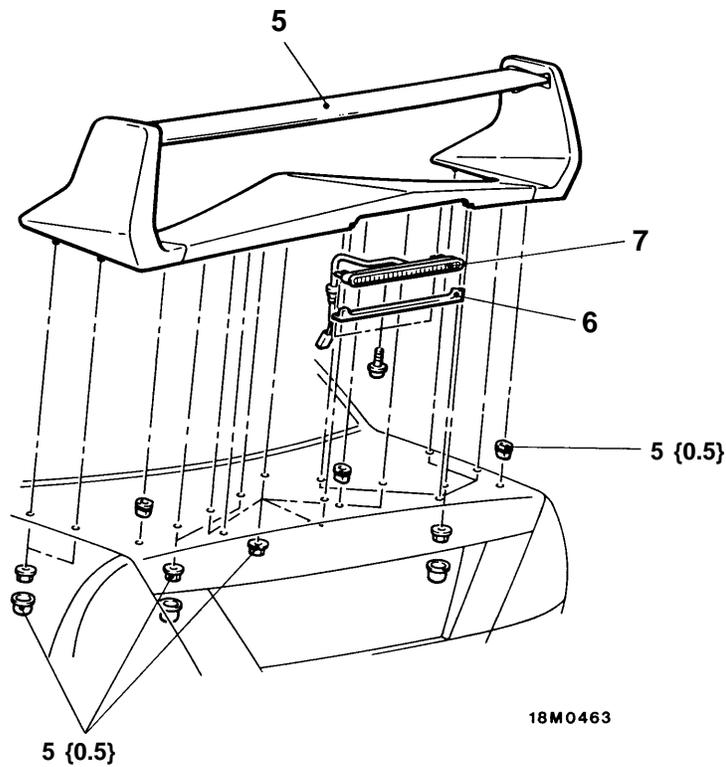
Side air dam removal



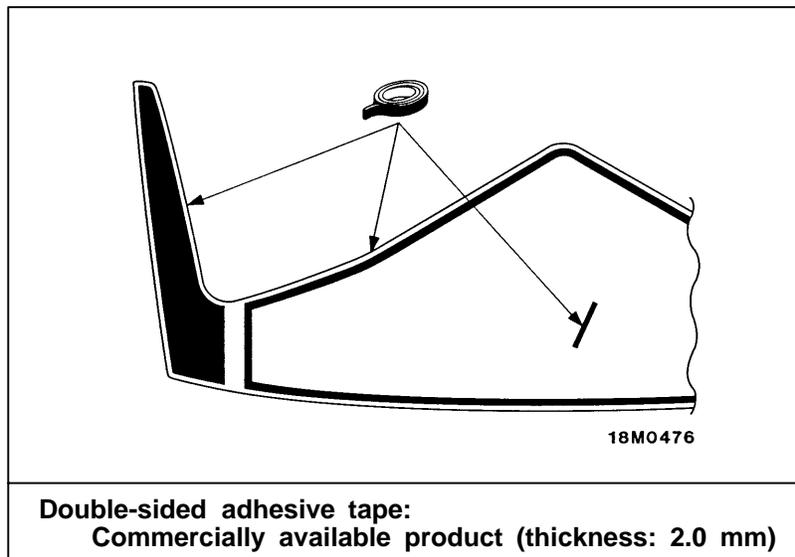
4. Side air dam

Rear air dam removal steps

3. Rear air dam



Unit: Nm {kgf · m}



Rear spoiler removal steps



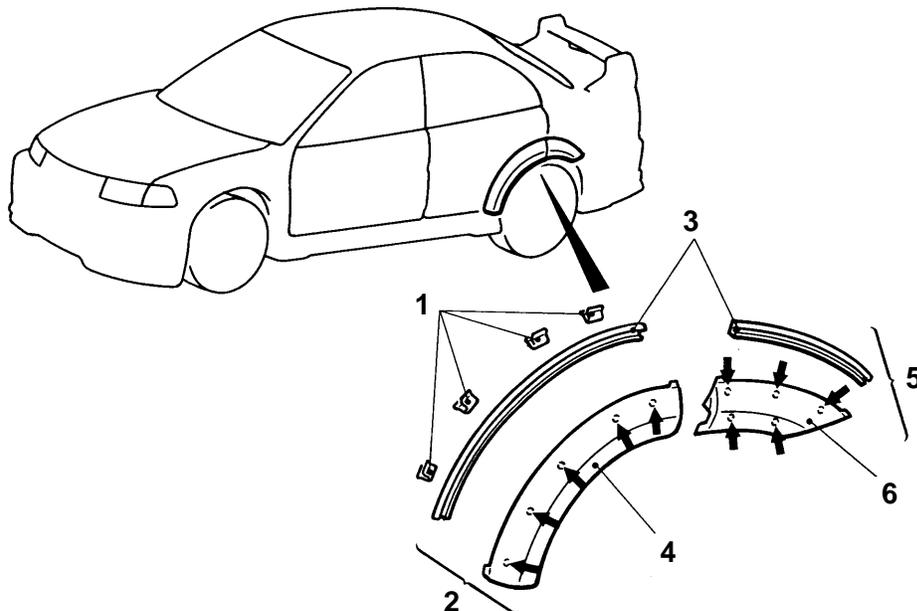
- 5. Rear spoiler
- 6. High-mount stop lamp undercover
- 7. High-mount stop lamp

NOTE

The conventional service points apply for removal and installation.

REAR FENDER GARNISH <EVOLUTION-V>

REMOVAL AND INSTALLATION



NOTE

The parts marked with are plastic clips.

18M0491

18M0477

Section A-A, B-B

18M0478

Double-sided adhesive tape: SUMITOMO 3M 4213 or equivalent (thickness: 0.8 mm)
Primer: SUMITOMO 3M 8107 PP parts primer

Rear door garnish removal steps



1. Clip
2. Rear door garnish assembly
3. Protector
4. Rear door garnish

Quarter garnish removal steps



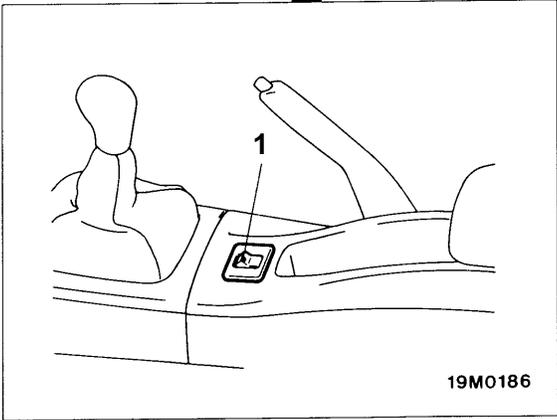
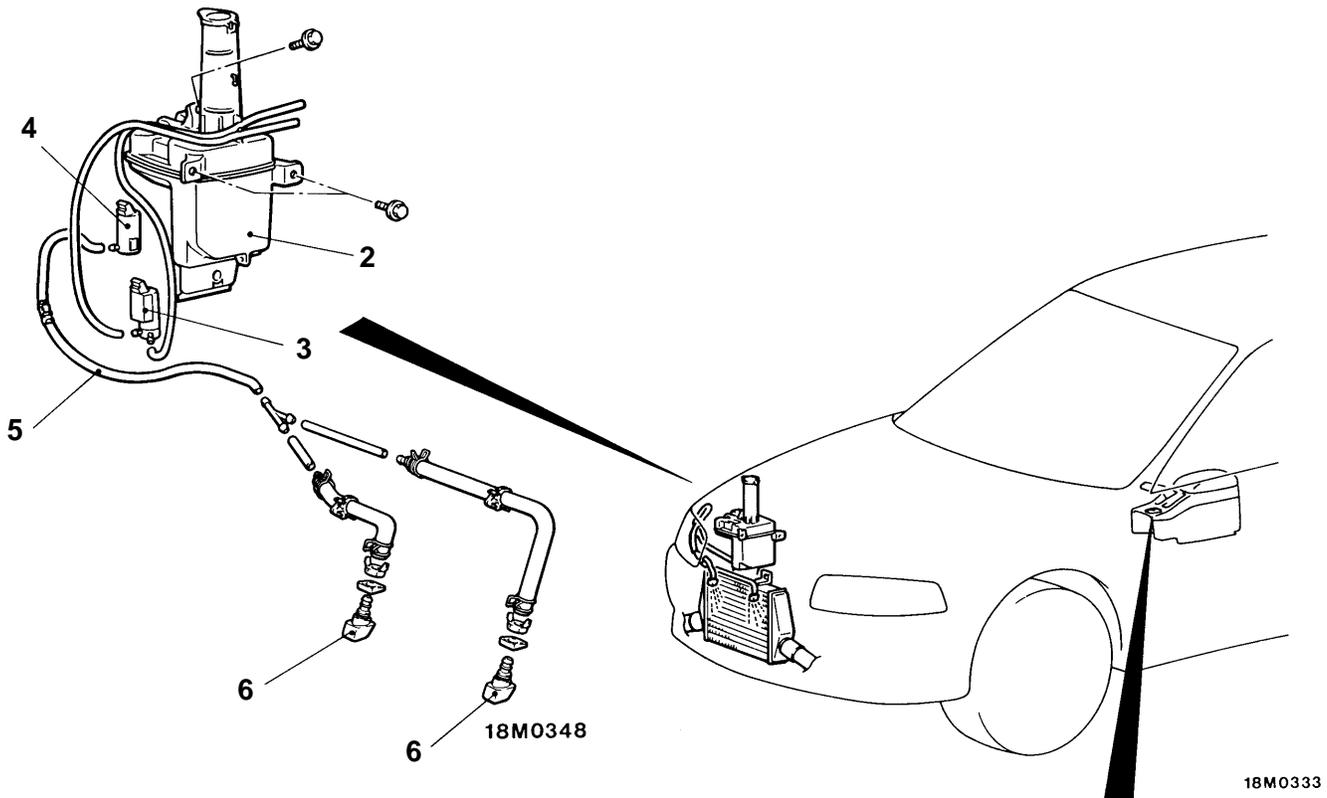
5. Quarter garnish assembly
3. Protector
6. Quarter garnish

NOTE

The same service points as those for aero parts apply for removal and installation.

WATER SPRAY <EVOLUTION-IV>

REMOVAL AND INSTALLATION

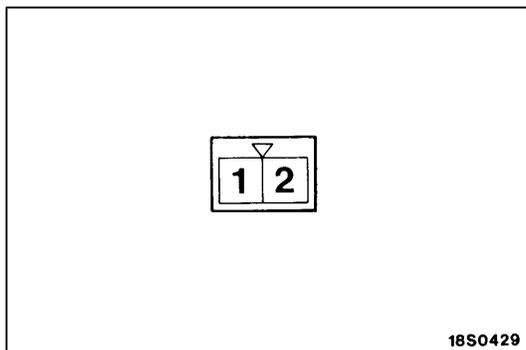


1. Water spray switch

Removal steps

- Front bumper (Refer to P.51-3.)
- 2. Washer tank

- 3. Washer motor
- 4. Water spray motor
- 5. Water spray hose
- 6. Water spray nozzle



INSPECTION

WATER SPRAY SWITCH CONTINUITY CHECK

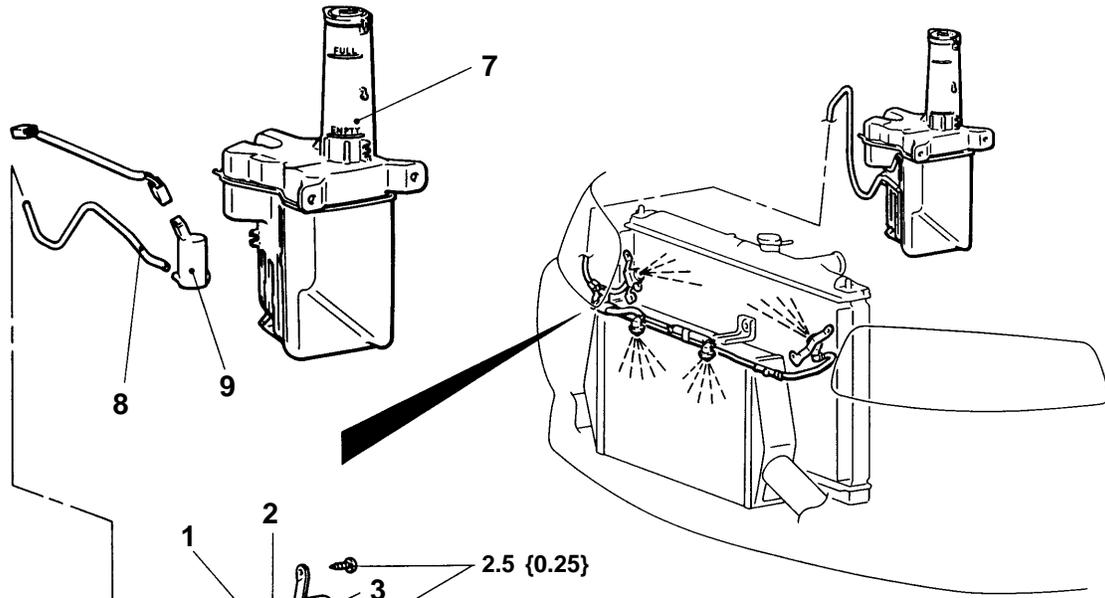
Switch position	Terminal No.	
	1	2
ON	○	○
OFF		

INTERCOOLER & RADIATOR WATER SPRAY SYSTEM <EVOLUTION-V>

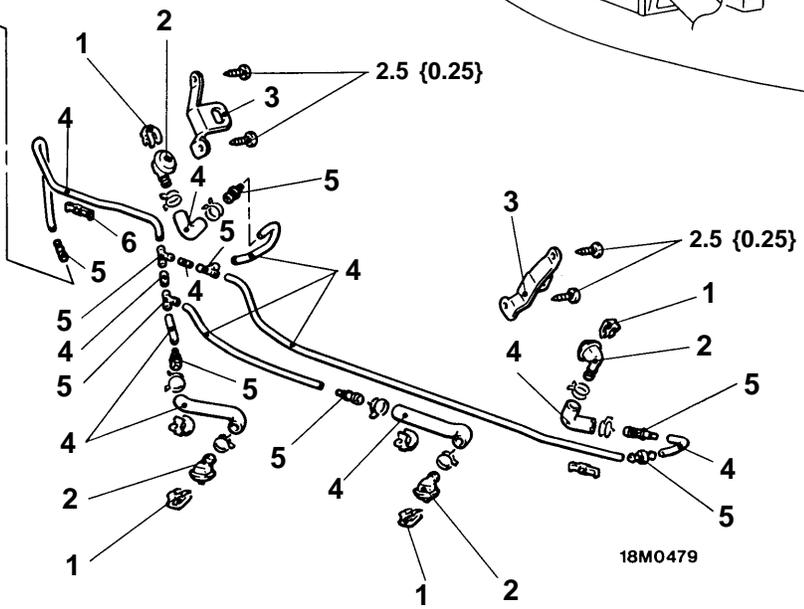
REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation

- Front Bumper Removal and Installation
(Refer to P.51-4.)



18M0484



18M0479

Unit: Nm {kgf·m}

- ▶◀ 1. Clamp
- ▶◀ 2. Water spray nozzle
- ▶◀ 3. Water spray nozzle bracket
- ▶◀ 4. Water spray hose
- ▶◀ 5. Joint
- ▶◀ 6. Clip

Water spray motor removal steps

- 7. Washer tank
- 8. Water spray hose
- 9. Water spray motor

NOTE
The conventional service procedures apply for the water spray switch.

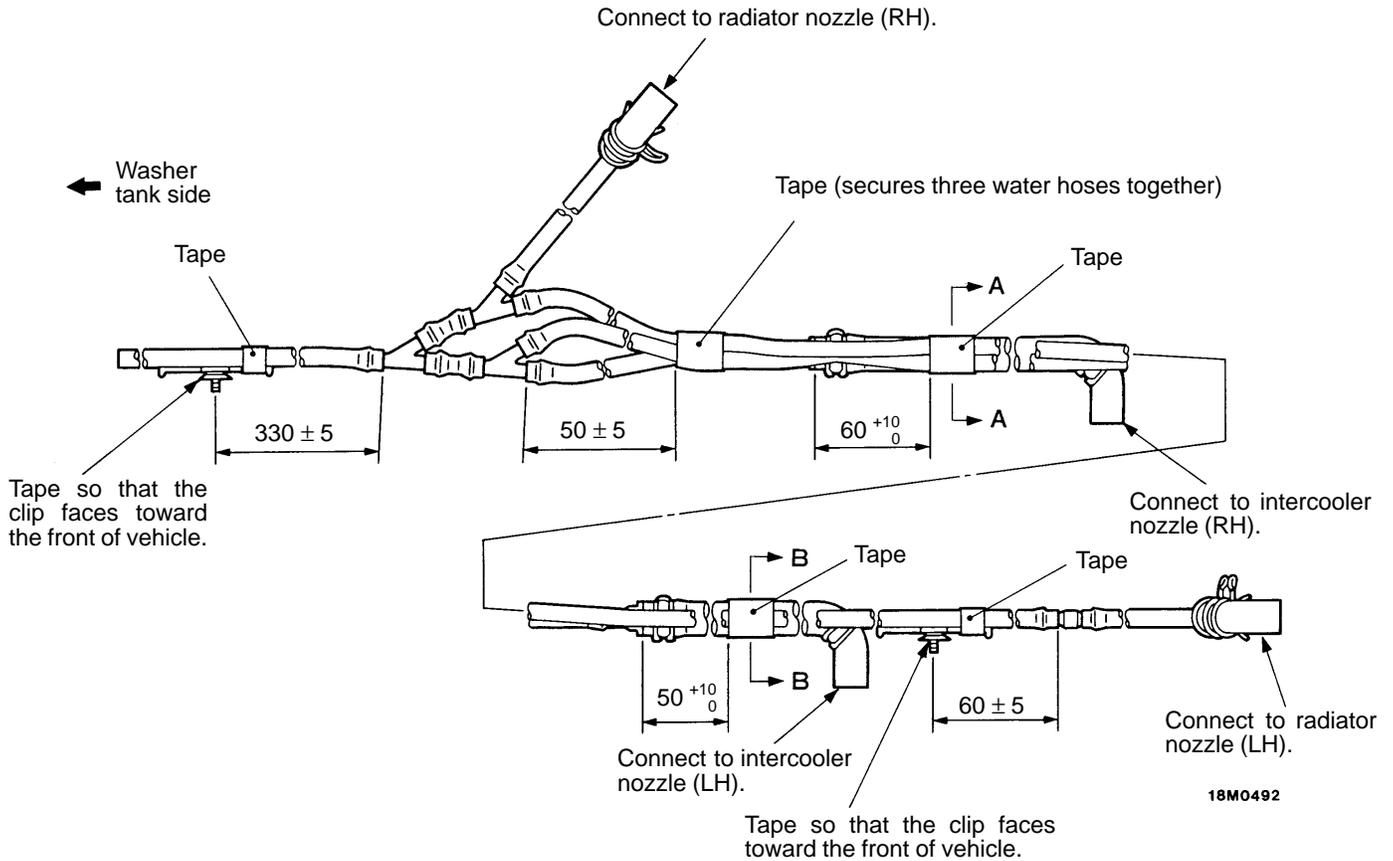
INSTALLATION SERVICE POINT

▶A◀ CLIP / WATER SPRAY HOSE INSTALLATION

- (1) Tape clips as illustrated.
- (2) Tape the water spray hose as illustrated.
- (3) Insert the clips positively into the mounting holes.

<Top view>

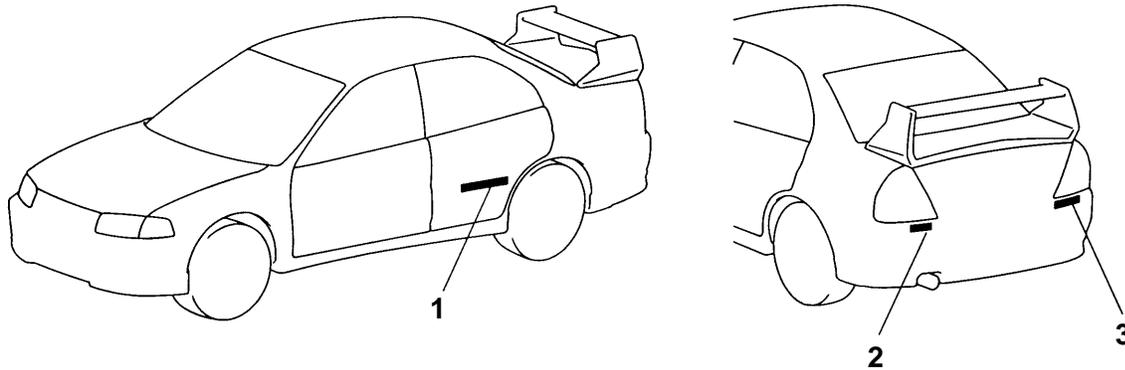
Unit: mm



<p>Section A – A</p> <p>Tape and secure so that the two thin water spray hoses are located above the thick water spray hose.</p> <div style="text-align: center;"> <p>Fixing range</p> <p>→ To intercooler nozzle (RH)</p> </div> <p style="text-align: right;">18M0481</p>	<p>Section B – B</p> <p>Tape and secure so that the thin water spray hose is located above the thick water spray hose.</p> <div style="text-align: center;"> <p>Fixing range</p> <p>→ To intercooler nozzle (LH)</p> </div> <p style="text-align: right;">18M0482</p>
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MARK <EVOLUTION-V>

REMOVAL AND INSTALLATION



18M0469

- ▶A◀ 1. EVOLUTION-V mark (side)
- ▶A◀ 2. brebo mark
- ▶A◀ 3. EVOLUTION-V mark (rear)

NOTE

The mark “brebo” represents an Italian disc brake maker, whose disc brakes are used both in front and rear on EVOLUTION-V.

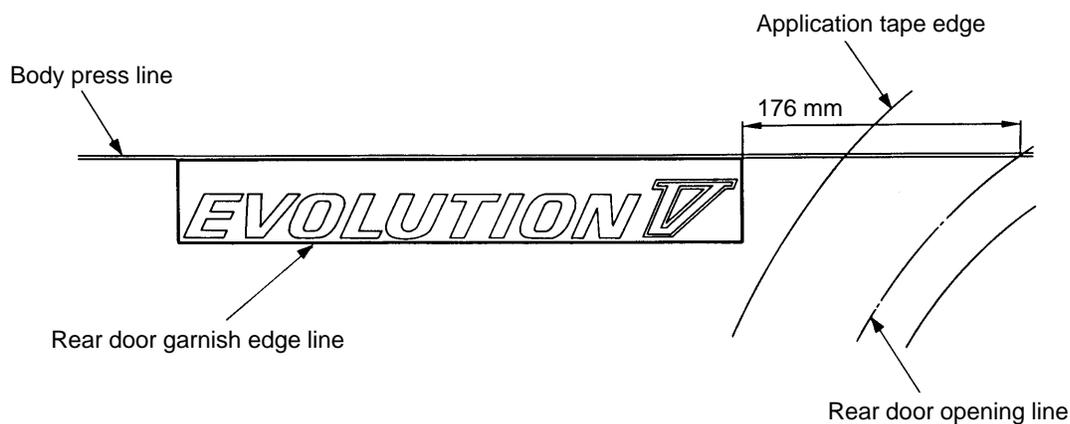
INSTALLATION SERVICE POINT

▶A◀ MARK INSTALLATION

Installation positions

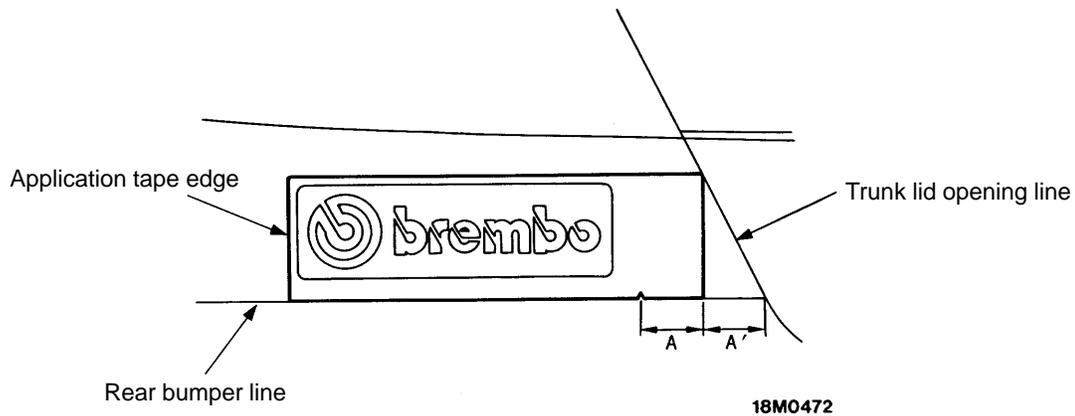
The dimension up to the cutout in decal (A in fig.) is the same as the dimension from the mounting reference line (A' in fig.). Use this dimension as a guideline to determine the mounting position. (A = A')

1. EVOLUTION-V MARK (SIDE)

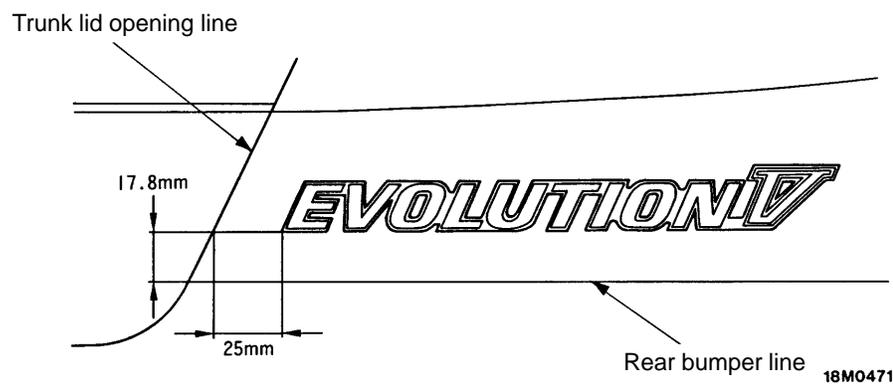


18M0470

2. brembo MARK



3. EVOLUTION-V MARK (REAR)



(2) Installation procedure

1. Using unleaded gasoline, degrease the surface of the body on which the marks are mounted.
2. Peel off the release paper from the back side of the mark and affix the mark, ensuring the specified dimensions are met.

Caution

- (1) Perform the procedure in a dust-free place with an ambient temperature ranging from 20 to 38°C.
- (2) If the ambient temperature is below 20°C, heat the mark and mounting position to 20 to 30°C.
- (3) Be sure to press each mark positively, as a low pressure results in the mark being separated easily.